DACA42-03-C-0024

LOGANEnergy Corp.

GA Tech ROTC PEM Project Georgia Institute of Technology, Atlanta, Georgia Midterm Report

Proton Exchange Membrane (PEM) Fuel Cell Demonstration Of Domestically Produced PEM Fuel Cells in Military Facilities

US Army Corps of Engineers Engineer Research and Development Center Construction Engineering Research Laboratory Broad Agency Announcement CERL-BAA-FY02

> Georgia Tech ROTC Headquarters Atlanta, Georgia

> > June 28, 2005

Executive Summary

In October 2001, Sam Logan of LOGANEnergy contacted Dr. David Parekh, assistant Director of the Georgia Institute of Technology Research Institute (GTRI), to propose partnering a DOD PEM fuel cell demonstration at the Air Force ROTC building at Georgia Institute of Technology (GA Tech). Dr. Parekh responded positively and the project was set in motion.

In August 2003, the site was approved as an amendment to LOGAN's FY02 contract, DACA42-03-C-0024. In early December 2003, LOGAN representatives met with Colonel Terry McCarthy and Dr. David Parekh for the project kickoff meeting. Dr. Mike Binder represented US Army CERL. In mid January, the unit was delivered to GA Tech in preparation for installation. However, due to administrative difficulties described in the body of the report, the installation process took over a year to complete. The official start date occurred in early February 2005. Since that time the system has achieved greater than 95% availability.

The Point of Contact for this Air Force site is Colonel Terry McCarthy. Colonel McCarthy may be reached at (404) 894-4175 or via email at terrance.mccarthy@rotc.gatech.edu. The point of contact for the Georgia Tech Research Institute is David Parekh. He may be reached at 404.894.7136 or via email at david.parekh@gtri.gatech.edu. Due to the exceptionally low cost of metered electricity provided by Georgia Power, the fuel cell project is not able to compete with the grid on a financial or kW basis. Furthermore, since thermal recovery at the ROTC site is extremely low, it is estimated that GA Tech will pay an energy premium of \$615.00 to host this demonstration project.

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Proposal – Proton Exchange Membrane (PEM) Fuel Cell Demonstration of Domestically Produced Residential PEM Fuel Cells in Military Facilities

1.0 <u>Descriptive Title</u>

GA Tech Air Force ROTC Detachment 165 Headquarters Building, Atlanta, Georgia PEM Demonstration Project.

2.0 Name, Address and Related Company Information

LOGANEnergy Corporation

1080 Holcomb Bridge Road BLDG 100- 175 Roswell, GA 30076 (770) 650- 6388

DUNS 01-562-6211 CAGE Code 09QC3 TIN 58-2292769

LOGANEnergy Corporation is a private Fuel Cell Energy Services company founded in 1994. LOGAN specializes in planning, developing, and maintaining fuel cell projects. In addition, the company works closely with manufacturers to implement their product commercialization strategies. Over the past decade, LOGAN has analyzed hundreds of fuel cell applications. The company has acquired technical skills and expertise by designing, installing and operating over 30 commercial and small-scale fuel cell projects totaling over 7 megawatts of power. These services have been provided to the Department of Defense, fuel cell manufacturers, utilities, and other commercial customers. Presently, LOGAN supports 40 PAFC and PEM fuel cell projects at 21 locations in 12 states, and has agreements to install 22 new projects in the US and the UK over the next 18 months.

3.0 Production Capability of the Manufacturer

Plug Power manufactures a line of PEM fuel cell products at its production facility in Latham, NY. The facility produces three lines of PEM products including the 5kW GenSys5C natural gas unit, the GenSys5P LP Gas unit, and the GenCor 5kW standby power system. The current facility has the capability of manufacturing 10,000 units annually. Plug will support this project by providing remote monitoring, telephonic field support, overnight parts supply, and customer support. These services are intended to enhance the reliability and performance of the unit and achieve the highest possible customer satisfaction. Brian Davenport is the Plug Power point of contact for this project. His phone number is 518.782.7700 ex1939, and his email address is brian_davenport@plugpower.com.

4.0 Principal Investigator(s)

Name Samuel Logan, Jr. Keith Spitznagel

Title President Vice President Market Engagement

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5.0 <u>Authorized Negotiator(s)</u>

Name Samuel Logan, Jr. Keith Spitznagel

Title President Vice President Market Engagement

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6.0 Past Relevant Performance Information

a) Contract: PC25 Fuel Cell Service and Maintenance Contract #X1237022

Merck & Company Ms. Stephanie Chapman Merck & Company Bldg 53 Northside Linden Ave. Gate Linden, NJ 07036 (732) 594-1686

In November 2002 Merck & Company issued a four-year contract to LOGAN to provide fuel cell service, maintenance and operational support for one PC25C fuel cell installed at their Rahway, NJ plant. During the contract period the power plant has operated at 94% availability. LOGAN performs the quarterly and annual service prescribed by the UTC, and performs other maintenance as required. The periods of unavailability are chiefly due to persistent inverter problems that seem to be endemic to the Toshiba power conditioning balance of the system. Field modifications and operating adjustments have largely cured the problem. Quarterly service events take 10 hours to complete with the unit under load, and the annual event takes approximately 35 hours with the unit shut down.

b) Contract: Plug Power Service and Maintenance Agreement to support one 5kWe GenSys 5C and one 5kWe GenSys 5P PEM power plant at NAS Patuxant River, MD.

Plug Power Mr. Brian Davenport 968 Albany Shaker Rd. Latham, NY 12110 (518) 782-7700

LOGAN performed the start-up of both units after Southern Maryland Electric Cooperative completed most of the installation work. The units are located at residential sites at Patuxant River Naval Air Station, MD and operate in standard gird connected/grid independent configurations. Both operate at 4.5kWe and have maintained 98% availability. The units, S/Ns 241 and 242 are two of the very latest GenSys models to reach the field. S/N 242 is Plug Power's first LPG fueled system to go into the field. Both have set new performance standards, and raised expectations for near term commercial viability for this product. Operations to date are indicative of the success of the various test and evaluation programs that have been conducted over the past two years.

c) Contract: A Partners LLC; Commercial PC25 Fuel Cell Project Design, Installation and 5-year service and maintenance agreement.

Mr. Ron Allison A Partners LLC 1171 Fulton Mall Fresno, CA 93721 (559) 233-3262

On April 20, 2004 LOGAN completed the installation of a 600kWe PC25C CHP fuel cell installation in Fresno, CA. The system operating configurations allow for both grid parallel and grid independent energy service. The grid independent system is integrated with a Multi Unit Load Sharing (MULS) electronics package and static switch, which initial development was funded by ERDC CERL in 1999. This is the third fuel cell installation that uses the MULS System. The thermal recovery package installed in the project includes a 100-ton chiller that captures 210 degree F thermal energy supplied by the three fuel cells to support cooling loads on the first three floors of the host facility. The fuel cells also provide low-grade waste heat at 140 degrees F that furnishes thermal energy to 98 water source heat pumps located throughout the 12-story building during the winter months.

7.0 <u>Host Facility Information</u>

The Georgia Institute of Technology is one of the nation's top research universities, distinguished by its commitment to improving the human condition through advanced science and technology.

Georgia Tech's campus occupies 400 acres in the heart of Atlanta, where more than 16,000 undergraduate and graduate students receive a focused, technology-based education.

The Institute offers many nationally recognized, top-ranked programs. Undergraduate and graduate degrees are offered in the Colleges of Architecture, Engineering, Sciences, Computing, Management, and the Ivan Allen College of Liberal Arts. Georgia Tech consistently ranks among *U.S. News & World Report*'s top ten public universities in the United States. In a world that increasingly turns to technology for solutions, Georgia Tech is using innovative teaching and advanced research to define the technological university of the 21st century.



Air Force Reserve Officer Training Corps (AFROTC) Detachment 165 headquarters, located at the tip of the red arrow on the campus map depicted above, is the host site for the PEM demonstration project at GA Tech. The ROTC program provides professional military and academic training for students seeking a commission in the United States Air Force. Though academic classes are open to all students without obligation, the AFROTC program, for those pursuing a commission, includes two phases. The first two years constitute the General Military Course (GMC) and the last two years, the Professional Officer Course (POC). Additional information about the Detachment follows:

Established in 1946

Location: D. M. Smith Building, Bobby Dodd Way

Telephone: 404.894.4919

Fax: 404.894.1890

Website: www.afrotc.gatech.edu

8.0 Fuel Cell Installation

After reviewing several possible sites on the Georgia Institute of Technology campus, the headquarters building of ROTC Detachment 165, seen in <u>Figure 1</u>, was selected to host the installation because it met the Congressional requirement for placement on a DoD Facility site. In December 2003, representatives of CERL, LOGAN and Georgia Tech held the project kick-off meeting. In January 2004, Plug Power shipped the unit, S/N 277, to GA Tech, where it remained in storage until the unit was placed on its pad in August 2004, as seen in Figure 2.

For eight months following the delivery of the unit LOGAN encountered significant resistance from GA Tech officials on the matter of liability insurance. The issue surfaced when the GA Tech facility's manager noted that LOGAN's liability insurance did not meet the minimum statutory requirements of \$5,000,000. Thereafter LOGAN approached its insurance carrier to request an endorsement to satisfy the university's requirements. However the insurance carrier rejected the request. Three more months followed during which time LOGAN attempted to negotiate with GA Tech for a compromise, but that effort failed as well. In late June LOGAN approached its "project sponsor", GTRI for assistance. In early August, LOGAN and GTRI officials met to discuss an arrangement whereby GTRI would "lease" the equipment from LOGAN for the period of performance and carry the project under its insurance policy. The university facility manager accepted the solution, and once the documents were executed by LOGAN and GTRI in late September, the installation proceeded, but not as smoothly as anticipated. The original subcontractors hired to install the project were busy with other work, and could not support the project. With the onset of the holiday period, replacement crews were very difficult to find so it was not until early January that work commenced again.





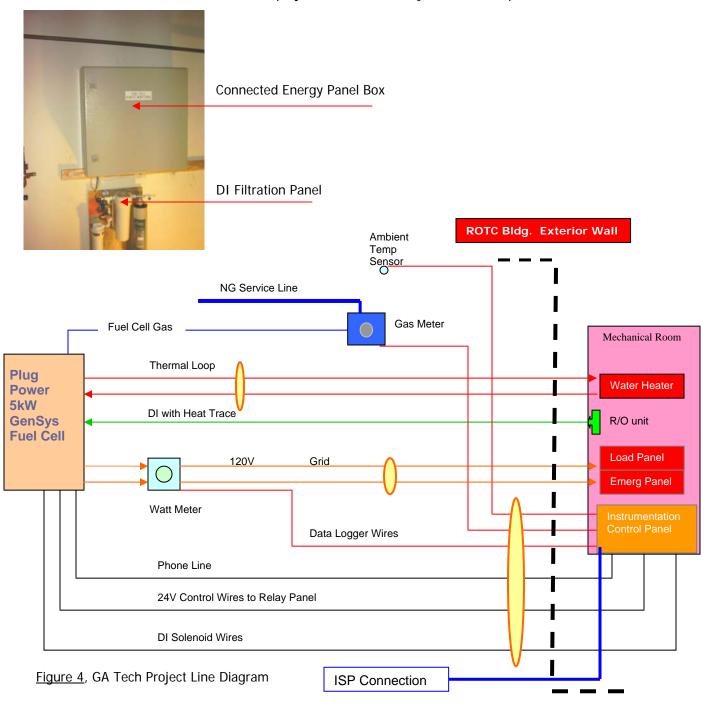


Figure 2, Fuel Cell Pad Site

Figure 1 pictures the front entrance of the GA Tech ROTC facility. Figure 2 is a photo of the unit on its pad. The gray boxes on the front of the unit are the electric meter and emergency disconnects.

The several tasks required to install the project took 154 man-hours to complete. With the connection of the Ethernet service on February 28, 2005 the unit became fully operational. LOGAN satisfied the permitting requirements by marking buried utility wires and conduits, and submitting the data for a digging permit. GA Tech health and safety guidelines were maintained throughout the installation process. An air quality permit was not required at this site.

<u>Figure 3</u>, A Deionized (DI) Water Panel, mounted on a wall of the building mechanical room provides filtered water to the fuel cell reservoir. The Connected Energy Panel box that provides real-time web interface with the project is located directly above the DI panel.



9.0 <u>Electrical System</u>

The GenSys5C MP5 inverter has a power output of 110/120 Vac at 60 Hz, matching the connected loads within the large distribution panel seen at far right in Figure 5. The installation includes both a grid parallel and a grid independent configuration as indicated in Figure 4 above. The fuel cell output connects to the larger panel in Figure 5 at a 50 amp circuit breaker, providing gird parallel energy



service to the facility. The smaller circuit panel in the center of the photo was added to support certain designated "emergency circuits" in order to demonstrate the stand-by capabilities of the GenSys, should the grid fail during the demonstration period. The emergency panel has connected loads of approximately 35 amps that include some building lighting and other circuits that feed the Detachment Commander's office.

10.0 Thermal Recovery System

Fuel cell waste heat flows to a Heliodyne heat exchanger that maintains the domestic hot water tank at 130 degrees F. Unfortunately, the tank supplies only two lavatories in the building with limited daytime use, so it is not anticipated that the system will achieve significant thermal utilization.

The Heliodyne is a "U" shaped coil-within-coil design that provides double wall protection between the heat source and the heat sink. It was designed primarily for the solar heating industry, but has proved to be very adaptable to the fuel cell industry as well. The Heliodyne, installed adjacent to the hot water heater in Figure 6 below, has its own pump that circulates the tank in a counter flow against incoming hot water provided by the fuel cell's heat exchanger. The demonstration provides an opportunity to evaluate the effectiveness of a less demanding heat transfer system and to refine installation methods and evaluate new materials.

<u>Figure 6</u>, below, shows the method of providing fuel cell waste heat with the existing hot water tank. The "U" shaped coil is a Heliodyne Heat Exchanger that is mounted on the wall adjacent to the tank. The other major system components are indicated in the boxes below with arrows pointing to their locations.

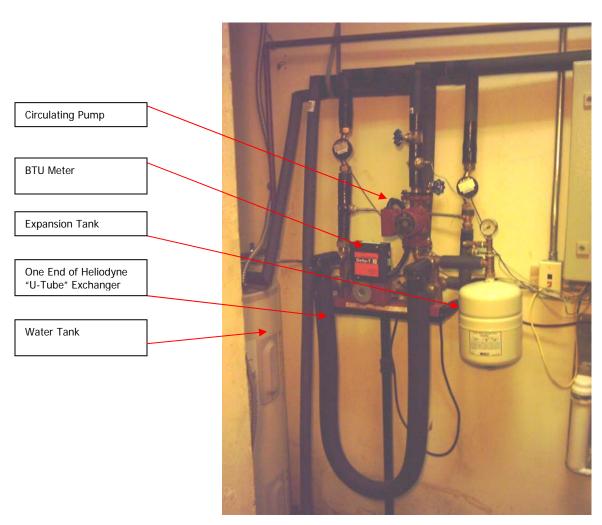


Figure 6

11.0 Data Acquisition System

Over the course of developing the several sites in the FY01 PEM Program, LOGAN encountered great difficulty in acquiring a dedicated phone line for the fuel cell at every site. In the best case this has delayed starting the Demonstration Period by three weeks. Most sites have proven far more difficult. These experiences have taught LOGAN to be very explicit with the host POC at the kick-off meetings concerning the necessity for providing a dedicated phone line, since much of the success of the project is dependent upon reliable communications with the unit. With the recent introduction of improved controller software, LOGAN technicians can in some cases perform remote starts following incidental shutdowns, obviating the need for costly service calls to the site. The capability is routed through the fuel cell phone modem.

As with its Coast Guard Station PEM installation in New Orleans, Louisiana, LOGAN decided once again to install a web-based, real time, data management and reporting system at the GA Tech ROTC site. To do this, LOGAN contracted with Connected Energy Corporation, CEC, to provide the required hardware and accompanying support services. The drawing seen in Figure 7, below, describes the architecture of the CEC system operating at the site. The system provides a comprehensive data acquisition solution, and also incorporates remote control, alarming, remote notification, and reporting functions by means of a Virtual Private Network (VPN) that maintains connectivity between the fuel cell site and LOGAN's control center in Rochester, NY.

One important lesson that LOGAN has learned with this system is the critical role that individual instrumentation component parts play in supplying the data to the web interface. The CEC system requires very precise signals from the outputs of these devices. The gas meters, watt meters, flow meters and thermal elements invariably require signal strength adjustment at the RTU terminals to insure that their discrete inputs are readable by the CEC system. Discovering the proper voltage range required for each signal loop is most often achieved by trial and error, requiring multiple site visits to establish a readable connection. In other instances LOGAN has discovered that flow metering devises and thermal couples often require high levels of maintenance and/or replacement to support continuous data collection. The field experience learning curve has been rapid, however, and LOGAN is building a body of knowledge and expertise with this system that will yield improved results and better data as new sites are added to the WEB support system in the future. Figure 8 is an example of one of many data screens that are maintained by the CEC system and displayed on the web. Several sample data graph are also attached to the Appendix that provides addition operating data analysis of the installation.

To view the operation of this unit online, go to: https://www.enerview.com/EnerView/login.asp

Then login as: <u>logan.user</u> and enter the Password: <u>guest</u>. Select the box labeled GA Tech ROTC. Then you may navigate the site or other LOGAN sites using the tool bars or html keys.

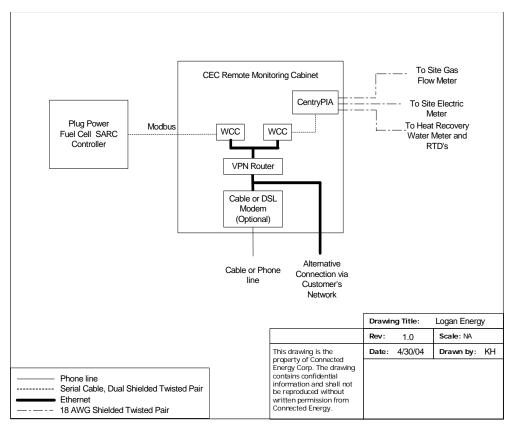
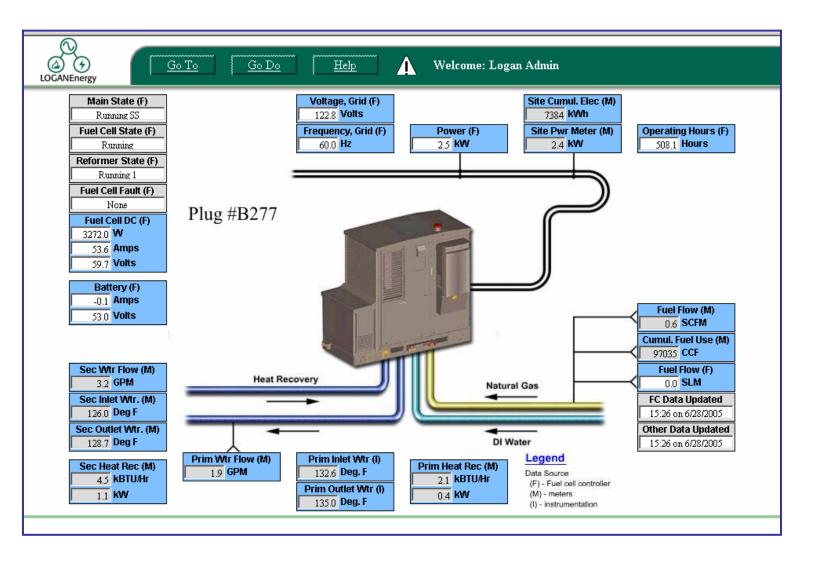


Figure 7, Connected Energy System Architecture

<u>Figure 8</u>, Connected Energy Web Data Screen from 3:26 PM on 6/28/05 showing a number of performance data points for S/N B277, the GenSys serial number of the GA Tech ROTC unit.



12.0 <u>Fuel Supply System</u>

LOGAN connected the fuel cell gas piping into the existing natural gas service line adjacent to the fuel cell pad and installed a flow meter to calculate fuel cell usage; pictured at right in Figure 9. A regulator at the fuel cell gas inlet maintains the correct fuel cell operating pressure at 14 inches water column. While operating at a set point of 2.5kw the GenSys consumes



approximately 3,300 BTUH achieving fuel efficiency of 26%.

13.0 Installation Costs

Georgia Tech ROTC Headquarters

Georgia Tech KOTC neadquarters)				_		
Project Utility Rates		ı	Utility				
1) Water (per 1,000 gallons)	\$1.69	City of	Atlant	ta			
2) Utility (per KWH)	\$0.0345	Georg	ia Pow	/er			
3) Natural Gas (per MCF)	\$5.45	Georg	ia Gas	Co.			
First Cost					Es	stimated	Actual
Plug Power 5 kW GenSys5C					\$	65,000.00	\$ 65,000.00
Shipping					\$	1,800.00	\$ 2,200.00
Installation electrical					\$	1,250.00	\$ 5,700.00
Installation mechanical & thermal					\$	3,200.00	\$ 6,225.00
Watt Meter, Instrumentation, Web Pa	ackage				\$	3,150.00	\$ 2,145.00
Site Prep, labor materials					\$	925.00	\$ 3,714.00
Technical Supervision/Start-up					\$	8,500.00	\$ 13,860.00
Total					\$	83,825.00	\$ 98,844.00
Assume Five Year Simple Payback	<				\$	16,765.00	\$ 19,768.80
Forcast Operating Expenses	Volume		\$/Hr			\$/ Yr	
Natural Gas Mcf/ hr @ 2.5kW	0.0328	\$		0.18	\$	1,410.98	
Water Gallons per Year	14,016				\$	23.69	
Total Annual Operating Cost							\$ 1,434.66
Economic Summary							
Forcast Annual kWH				19710			
Annual Cost of Operating Power Plan	nt	\$	(0.073	kΝ	/H	
Est Thermal Recovery Rate Credit			(\$0	0.007)	kΝ	/H	
Project Net Operating Cost		\$	(0.066	kΝ	/H	
Displaced Utility cost		\$	(0.035	kΝ	/H	
Energy Savings (Cost)			/ Φ/	0.031)	۲۱۸	/ U	
Energy Savings (Cost)				14.85)	۸V\	/11	
Annual Energy Savings (Cost)			(ΦO	14.00)			

Explanation of Calculations:

Actual First Cost Total is a *sum* of all the listed first cost components. **Assumed Five Year Simple Payback** is the Estimated First Cost Total *divided by* 5 years.

Forecast Operating Expenses:

Natural gas usage in a fuel cell system set at 2.5 kW will consume 0.033 MCF per hour. The cost per hour is 0.033 Mcf per hour x the cost of natural gas to the site, \$5.45 per MCF. The estimated annual cost of natural gas at 90% operational availability is \$1,410.98.

Natural gas fuel cell systems set at 2.5 kW will consume 1.6 gallons of water per hour through the DI panel. The total volume of water consumed at 14,016 gallons per year is 1.6 gph x 8760 hours per year. The cost per year of \$23.69 equals 14,016 gallons per year x cost of water to the site of \$1.69/1000gals.

The Total Annual Operating Cost, \$1,434.66 is the *sum of* the cost per year for the natural gas and the cost per year for the water consumption.

Economic Summary:

The Forecast Annual kWh at 19,710 kWh is the product of 2.5 kW set-point for the fuel cell system x 8760 hours per year x 0.9. The 0.9 is for 90% availability.

The Annual Cost of Operating the Power Plant at \$0.073 per kWH is the Total Annual Operating Cost at \$1,434.66 divided by the forecast annual kWh at 19,710 kWh.

The Estimated Annual Thermal Recovery Credit of-\$0.007 equals 7800BTUH divided by 3414 BTU/kW. This is then *multiplied by* $0.9 \times 0.1 \times 10^{-2}$ the cost of electricity at \$0.0345 per kWh $\times 10^{-2}$ (-1).

As a credit to the cost summary, the BTUH value is expressed as a negative number.

The Project Net Operating Cost is the *sum* of the Annual Cost of Operating the Power Plant *plus* the Estimated Annual Thermal Recovery Credit.

The Displaced Utility Cost is the cost of electricity to Georgia Tech per kWh.

Energy Savings (cost) equals the Displaced Utility Cost *minus* the Project Net Operating Cost.

Annual Energy Savings (cost) equals the Energy Savings x the Forecast Annual kWh.

14.0 Acceptance Test

An 8-hour acceptance test was run on February 28, 2005 by the technician following completion of all the commissioning tasks listed in the Checklist attached below. It was the first successful start-up of the system. Please see Appendix 2 for documentation of the test done by the technician.

Initial s JW JW JW	DATE 2/14/05 8/27/04 8/27/04 8/27/04	TIME (hrs) 2 3 1
JW JW JW	2/14/05 8/27/04 8/27/04	(hrs) 2 3 1
JW JW JW	2/14/05 8/27/04 8/27/04	(hrs) 2 3
JW JW JW	2/14/05 8/27/04 8/27/04	(hrs) 2 3
JM JM	8/27/04 8/27/04	3
JW	8/27/04	1
JW		
	8/27/04	2
		2
JW	2/15/05	3
JW	2/15/05	1
JW	2/16/05	1
JW	2/16/05	0.5
JW	2/16/05	0.5
JW	2/16/05	0.5
JW	2/18/05	0.5
JW	2/18/05	0.5
JW	2/18/05	8
JW	2/18/05	4
JW	2/18/05	1
	TM TM TM TM TM TM TM TM TM	JW 2/15/05 JW 2/16/05 JW 2/16/05 JW 2/16/05 JW 2/16/05 JW 2/18/05 JW 2/18/05 JW 2/18/05 JW 2/18/05 JW 2/18/05

Commissioning Check List and Acceptai			
TASK	Initials	DATE	TIME (hrs)
Controls Powered Up and Communication OK	JW	2/28/05	4
SARC Name Correct	JW	2/28/05	1
Start-Up Initiated	JW	2/28/05	6
Coolant Leak Checked	JW	2/28/05	1
Flammable Gas Leak Checked	JW	2/28/05	1
Data Logging to Central Computer	JW	2/28/05	2
System Run for 8 Hours with No Failures	JW	3/1/05	8

1) Monthly Performance Data

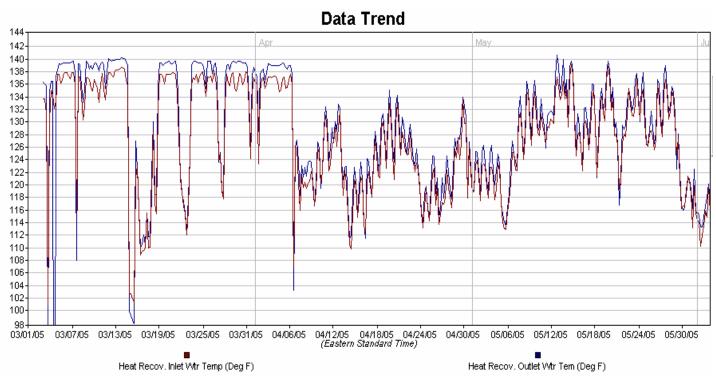


Figure 10, Heat Recovery Temperature Delta from March '05 through May '05

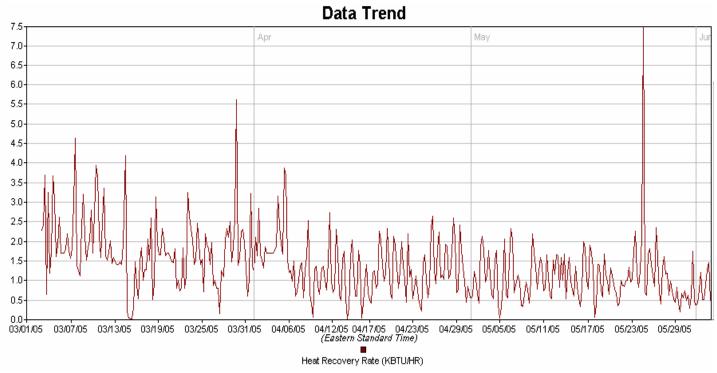


Figure 11, Heat Recovery Rate in KBTU/hr. from March '05 through May '05

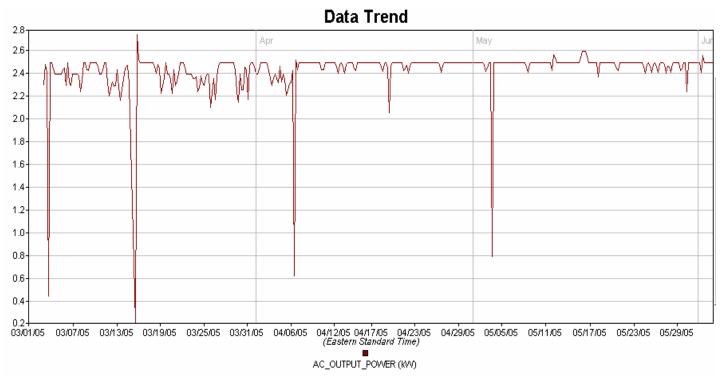


Figure 12, AC Output Power in kW from March '05 through May '05

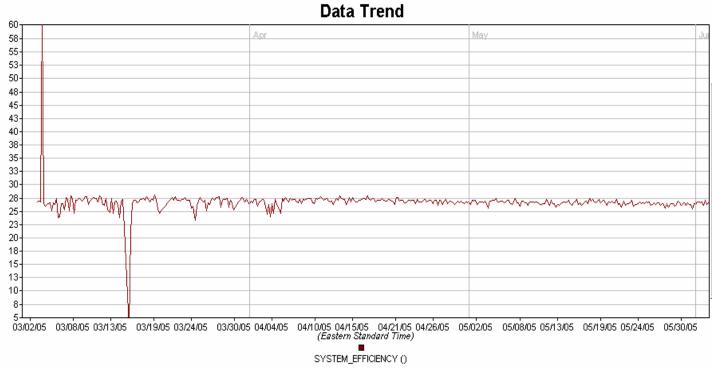


Figure 13, Overall System Efficiency (%) from March '05 through May '05

Georgia Tech ROTC Headquarters Atlanta, Georgia

	Mar-05	Apr-05	May-05	Jun-05	Jul-05	Aug-05	Sep-05	Oct-05	Nov-05
Run Time (Hours)	684	684	744	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Time in Period (Hours)	696	720	744	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Availability (%)	98%	95%	100%	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Energy Produced (kWe-hrs AC)	1645.0	1686.0	1863.0	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Output Setting (kW)	2.5	2.5	2.5	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Average Output (kW)	2.40	2.46	2.50	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Capacity Factor (%)	47.27%	46.83%	50.08%	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Fuel Usage, LHV (kWe-hrs AC)	6207.0	6284.0	7764	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Fuel Usage, LHV (BTUs)	2.12E+07	2.14E+07	2.65E+07	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Fuel Usage (SCF)	20937	21197	26189	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Electrical Efficiency (%)	26.52%	26.85%	24.01%	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Thermal Heat Recovery (BTUs)	1278680	966280	788520	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Heat Recovery Rate (BTUs/hour)	1869.415	1412.69	1060	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Thermal Efficiency (%)	6.04%	4.51%	3%	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Overall Efficiency (%)	32.56%	31.35%	26.99%	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Number of Scheduled Outages	0	0	0	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Scheduled Outage Hours	0	0	0	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Number of Unscheduled Outages	1	1	0	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)
Unscheduled Outage Hours	12	36	0	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)	(N/a)

2) Daily Work Logs LOGANEnergy Field Technicians January '04 – March '05

LOGANE	nergy Corp						
Monthly Site Report							
Period	January-04						
Site	ite GA TECH						
Engineer	Date	PP S/N	Activity	Mileage	Hours		
Harvell	1/28/2004			275	2.5		

LOGANE	nergy Corp.				
Monthly Sit	onthly Site Report				
Period February-04					
Site	GA TECH				
Engineer	Date	PP S/N	Activity	Mileage	Hours
Harvell	2/2/2004	277			3
			Phone calls and Preparation.		
Harvell	2/3/2004	277			6
			More preparation for meeting tomorrow. Drove to Atlanta.		
Harvell	2/4/2004	277		275	3
			Met with David Chandler, the fire chief, 2 men from utilities, and 2 men from Zone 4 Buildings to go over the project again and satisfy concerns. We will begin getting utilities to mark underground lines and David will consult architects about going through the window. It's going to be a tough project.		

LOGANEn	ergy Corp.				
Monthly Site	y Site Report				
Period	Period March-04				
Site	GA TECH				
Engineer	Date	PP S/N	Activity	Mileage	Hours
Harvell	3/11/2004	277		171	5
			Went to site to mark the ground where we want utilities located. Contacted David Chandler to get GT to locate their lines and Utilities Protection Services to locate the rest.		
Harvell	3/22/2004	277		256	8

			Went to site to draw where the utilities are located. In the process, I was "run off" because I didn't have a parking sticker. Went to get a sticker and the nearest place to park was on the other side of Interstate 75. David Chandler is helping me get a contractors parking permit, but it's going to cost us \$50 per month.		
LOGANE	Energy Corp				
	ite Report				
Period	May-04				
Site	GA TECH				
Engineer	Date	PP S/N	Activity	Mileage	Hours
					_
Harvell	5/3/2004	277			9
			Drove to Atlanta and installed fuel cell pad.		
Harvell	5/4/2004	277		345	3
i iai veii	5/4/2004	211	Drove to Augusta.	343	3
			Diove to Augusta.		
Worley	5/3/2004	277		160	8
			Installation Work: Went to Home Depot and purchased material to build pad. Returned home to complete prework on pad (measure, cut, and drill lumber). Drove to GA Tech to meet Mike Harvell and assemble pad.		
Worley	5/20/2004	277			
			Stopped by to measure parking area, street, and fuel cell site. Determined exact distance that fuel cell will have to be moved with the crane.		
				1	
LOGANE	Energy Corp				
Monthly S	ite Report				
Period	August-04				
Site	GA TECH				
Engineer	Date	PP S/N	Activity	Mileage	Hours
Worley	8/27/2004	277			
			GA Tech, #277, was sitting on the pad with stack installed by 9:30am.		
107	0/0=/555	c==			
Worley	8/27/2004	277	Travel to site and set fuel cell on pad. Installed stack. Drove Home	80	4
LOGANE	Energy Corp				
Monthly S	ite Report				

Period	Jan	uary-05				
Site		TECH				
Engineer		Date	PP S/N	Activity	Mileage	Hours
Worley		1/28/2005	277			50
				Monday - Met with "John the Plumber" from Cartersville. Received quote the same day. Scheduled to begin work on Tuesday. Took measurements on window so that I could cut a piece of plywood to cover the opening thet the pipes will pass through.		
				Tuesday - Plumbers arrived on site approximately 2 hours late. Plumbers begin work. Had to leave site in order to pick up material. It took several hours to tunnel under the first sidewalk. Used a jack hammer to break up second sidewalk at section of pavers. Ran all underground PEX and PVC conduit.		
				Wednesday - Plumbers again late to arrive. Started work on interior piping and tied in gas line. We were unable to finish up inside since the ROTC unit insisted on locking everything up at 6:00pm.		
				Thursday - Plumbers late again. Finished up running PEX inside the building at around 5:00pm. I sent them home around 6:00pm. They did not finish up the final connections to the Heliodyne or hot water heater. The PEX also needs to be connected to the underground run outside the window.		
				Friday - I went back to Tech to inspect the work done by the plumbers. I had to rework the gas line as they did not run it square and plumb. I found several loose fittings when I was reworking the piping. Once complete, I painted the gas line so that it looks nice.		
NA/! -		1/21/2005	077			
Worley		1/21/2005		Monday - Received electrical quote from Mickey Stell of Brooks, Berry, and Haynie. The quote was still high. Asked Mickey to requote on a cost plus (20%) basis.		6
				Tuesday - Met with Geral mathis of Industrial Electrical Contractors in Dalton, GA. Took him a set of drawings fro the GA Tech job. Estimates that the jon will be somewhere in the \$1800 range for electrical work. Providing that we run the underground conduit.		
				Friday - Contacted additional plumbers to get quotes on CHP piping. Called the GA one call number to get utility locates near the site. The request requires 72 hours to process. Confirmation # 01215017053.		
		4/40/000=				40
Worley		1/10/2005	277			40

Friday - (1/7/2005) Met with David Chandler, Mark Hopkins, and Todd Bermann (GA Tech facilities). Discussed site access and conduit/mechanical piping	
Monday - Met with Gene's Plumbing and Shifflett Electric to discuss installation work. Contractors will submit bids at a later date. Stopped by Home Depot to pick up materials for the electric meter/disconnect.	
Tuesday - Went to Lowe's to purchase copper fittings and valves for the Heliodyne. Spent the remainder of the day preparing equipment for installation. Worked on Heliodyne - sweated new piping in order to prepunit for GA Tech installation. Removed excess copper tubing and fittings from McPherson. Made bracket to install unit on wall. Completed flow calculations to determine system requirements at GA Tech. The current pumps are acceptable if we use 3/4" PEX tubing. Mounted disconnect, receptacle, and meter base on end bracket. Wired up bracket so that it is ready to install.	
Wednesday -Stopped by Home Depot to pick up wall/concrete anchors for equipment. Went back down to Atlanta to install components including Heliodyne, Connected Energy box, and end bracket assembly.	
Thursday - Ordered replacement seals for the Heliodyne. I also ordered 3/4"x1/4" hex bushings for RTD installation. Contacted Glen Hickman at GTRI to check on status of phone/internet service. I provided Glen a digital photograph showing desired jack locations. Received a quote from Gene's Plumbing.	
Friday - Went back to Tech to meet with another plumber and electrician. More quotes to follow.	

LOGANE	nergy Corp.				
Monthly Site Report					
Period	February-05				
Site	GA TECH				
Engineer	Date	PP S/N	Activity	Mileage	Hours
Worley	2/4/2005	277			26
			Monday - Took my air compressor down to GA Tech to pressure test the PEX tubing. I plugged the ends of the tubing and pressurized the lines with air to 50 PSI. Then I shut the valve and let the system stand. After approximately 3 hours there was no measurable drop in pressure.		
			Tuesday - Wrote letter outlining adjustments to bill sumbitted by plumbing contractors. Outlined work not complete and material supplied by Logan Energy.		

			T	1	
			Wednesday - Met with Gerald Maithis from IEC to go over electrical installation at GA Tech. Ordered 60amp single pole breaker for ITE panel in basement. Friday - Electricians on site to run conduit and wire for fuel cell and communications. Work complete around 6:00 pm. Contacted GA Tech utilities to get an "as built" wiring diagram for the ROTC offices. Identified two lighting circuits to be placed in the critical load panel. Had the electricians run additional wires from the Critical Load Panel to the Main Panel to facilitate the addition of more critical load circuits later.		
Worley	2/9/2005	277			24
vvoney	2/9/2003	211	Monday - spent part of the day cleaning up the piping where it exits the ground floor window. I had to install new brackets to hold the plywood in place over the window. The previous brackets were not substantial enough to keep the board tightly in place. I also began charging the batteries individually. I have a 12v charger that puts them through a deep charge cycle. It took it about 4 hours to recover the first battery.		£-T
			Tuesday - continued charging batteries. Filled the stack with therminol. I also mounted phone/data jack near the Connected Energy box.		
			Wednesday - Ran the CAT5 and phone wiring from the Connected Energy box to the phone room. I labeled the wires and left them so that the IT technicians could terminate. This eliminated the need for an outside contractor to install the wiring. I also filled the CHP loop and noticed that the flowmeter was leaking internally. I drained the system and swapped the flowmeter with the on I had planned to use for the secondary CHP loop. On the second attempt at filling the system, everything went OK and no leaks were found. I pressurized the system to 15 psi and left it there.		
Worley	2/18/2005	277			32
roncy		211	Monday - Connected water to the DI panel and wired up flowmeter in primary CHP loop. Soldered appropriate resistor across pulse wires. Finsihed up insulating the PEX tubing at the Heliodyne.		

			Tuesday - Began wiring up pulse wires at the terminal strips mounted inside the fuel cell. Powered up the SARC and updated the software and battery charging setpoints. I then let the system GRID CHARGE. I had to leave at lunchtime to get back in time to meet FEDEX for scheduled freight pick-up.	
			Wednesday - changed the wiring in the CAT5 jack to from the 568A standard to the 568B standard. I also turned on the natural gas supply and leak checked the gas line. It was difficult to set the gas pressure and I suspect that there may be a problem with the regulator salvaged from Robins AFB. The gas pressure is acceptable, but it varies a lot.	
			Thursday - Finished wiring the pulse wires into the terminal strips. Installed filters in the DI panel and set the 6:1 ratio across the RO filter. Then I turned on SOL 2 and filed the DI tubing between the DI panel and the fuel cell. Disassembled the leaking flowmeter that was removed from the CHP loop and repaired.	
			Friday - put the fuel cell through a trial start-up. The stack is very sluggish, however, it did make it to 2.0kw. After a little runtime it should perform much better. I also successfully completed the anti-islanding test. I also repaired a damaged crimp fitting between the Heliodyne and the water heater.	
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Worley	2/28/2005	277	1109610240,2/28/2005 12:04:00 PM,Manual (20)ALERT, PHONE_LINE1_BAD_MODEM_RESPONSE, Error Code: (120)(0)	
			1109610263,2/28/2005 12:04:23 PM,Manual (20)ALERT, PHONE_LINE2_BAD_MODEM_RESPONSE, Error Code: (128)(0)	
			1109610325,2/28/2005 12:05:25 PM,Manual (20)ALERT, PHONE_LINE2_TIMEOUT, Error Code: (124)(0)	
			1109610424,2/28/2005 12:07:04 PM,Manual (20)ALERT, PHONE_LINE1_TIMEOUT, Error Code: (116)(0)	
			1109610464,2/28/2005 12:07:44 PM,Manual (20)ALERT, PHONE_LINE1_BAD_MODEM_RESPONSE, Error Code: (120)(0)	
			1109610519,2/28/2005 12:08:39 PM,Manual (20)ALERT, PHONE_LINE2_BAD_MODEM_RESPONSE, Error Code: (128)(0)	

1109610581,2/28/2005 12:09:41 PM,SD Ref Cool (104)ALERT, PHONE_LINE2_TIMEOUT, Error Code: (124)(0)	
1109610632,2/28/2005 12:10:32 PM,ESTOP (107)ESTOP, HW_ESTOP_SARC_L0, Error Code: (534)(0)	
1109611356,2/28/2005 12:22:36 PM,Manual (20)ALERT, PHONE_LINE1_PASSED, Error Code: (115)(0)	
1109611404,2/28/2005 12:23:24 PM,Manual (20)ALERT, PHONE_LINE2_PASSED, Error Code: (123)(0)	
1109612267,2/28/2005 12:37:47 PM,Power Down (200)ALERT, REMOTE_REQUESTED_ESTOP, Error Code: (601)(0)	
1109614757,2/28/2005 1:19:17 PM,Reformer Purge (31)EVENT, STARTUP_EVENT, Error Code: (1000)(0)	
1109628676,2/28/2005 5:11:16 PM,Unknown (100)ALERT, REMOTE_REQUESTED_SHUTDOWN, Error Code: (600)(0)	
1109628677,2/28/2005 5:11:17 PM,SD Ref Cool (104)EVENT, SHUTDOWN_EVENT, Error Code: (1001)(0)	
1109628835,2/28/2005 5:13:55 PM,Power Down (200)ALERT, REMOTE_REQUESTED_ESTOP, Error Code: (601)(0)	
1109628946,2/28/2005 5:15:46 PM,Power Down (200)ALERT, REMOTE_REQUESTED_ESTOP, Error Code: (601)(0)	

LOGANEnergy Corp.					
Monthly Site	e Report				
Period	March-05				
Site	GA TECH				
Engineer	Date	PP S/N	Activity	Mileage	Hours
Worley	3/1/2005	277			
			1109698148,3/1/2005 12:29:08 PM,Reformer Purge (31)ESTOP, HW_ESTOP_FS7_PRES2_L3, Error Code: (529)(0)		
			1109698160,3/1/2005 12:29:20 PM,Reformer Purge (31)SHUTDOWN, LOSS_AIR_TSI_COMM, Error Code: (524)(0)		
			1109698160,3/1/2005 12:29:20 PM,SD Ref Cool (104)EVENT, SHUTDOWN_EVENT, Error Code: (1001)(0)		

1109698181,3/1/2005 12:29:41 PM,SD Ref Cool (104)SHUTDOWN, LOSS_ATO_BLOWER, Error Code: (546)(0)	
1109698541,3/1/2005 12:35:41 PM,Reformer Purge (31)EVENT, STARTUP_EVENT, Error Code: (1000)(0)	
1109698572,3/1/2005 12:36:12 PM,Reformer Purge (31)ALERT, ABORT_DATA_TRANSFER, Error Code: (131)(0)	
1109698939,3/1/2005 12:42:19 PM,SD Ref Cool (104)EVENT, SHUTDOWN_EVENT, Error Code: (1001)(0)	
1109698951,3/1/2005 12:42:31 PM,ESTOP (107)ESTOP, HW_ESTOP_SARC_L0, Error Code: (534)(0)	
1109698965,3/1/2005 12:42:45 PM,ESTOP (107)SHUTDOWN, LOSS_ATO_BLOWER, Error Code: (546)(0)	
1109702990,3/1/2005 1:49:50 PM,Reformer Purge (31)EVENT, STARTUP_EVENT, Error Code: (1000)(0)	
1109714189,3/1/2005 4:56:29 PM,Unknown (100)ALERT, REMOTE_REQUESTED_SHUTDOWN, Error Code: (600)(0)	
1109714189,3/1/2005 4:56:29 PM,SD Ref Cool (104)EVENT, SHUTDOWN_EVENT, Error Code: (1001)(0)	
1109714316,3/1/2005 4:58:36 PM,Power Down (200)ALERT, REMOTE_REQUESTED_ESTOP, Error Code: (601)(0)	
1109722767,3/1/2005 7:19:27 PM,Reformer Purge (31)EVENT, STARTUP_EVENT, Error Code: (1000)(0)	
1109723905,3/1/2005 7:38:25 PM,Reformer Warmup (32)ALERT, I2C_GET_ANALOG_COMM, Error Code: (111)(-32768)	
1109725477,3/1/2005 8:04:37 PM,Running Warmup (50)ALERT, RECOVER_CATHODE_AIR_BLOWER, Error Code: (555)(0)	
1109725615,3/1/2005 8:06:55 PM,Running Warmup (50)SHUTDOWN, LOSS_CATHODE_AIR_BLOWER, Error Code: (538)(0)	
1109725615,3/1/2005 8:06:55 PM,SD Ref Cool (104)EVENT, SHUTDOWN_EVENT, Error Code: (1001)(0)	